



# SHMOO

## ERROR CODES

## OPERATORS





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westomatic

# Error Codes - OPERATORS

## ERROR CODE MEANING

FAULT	CODE ERROR	CORRECTIVE ACTION
#15	WASTE BUCKET FAULTY	<ul style="list-style-type: none"><li>• Check the waste bucket is not full - Empty if full of water</li><li>• Ensure waste bucket brass weight is in the waste bucket</li><li>• Ensure the waste bucket is in correct position</li><li>• Ensure that the waste bucket white silicon hose is not trapped or twisted</li><li>• Check the waste bucket for damage</li></ul>
#17	TRIAC OPEN CIRCUIT	<ul style="list-style-type: none"><li>• Check the fault log for a fault prior to this error which may have caused the fault</li></ul>
#20	WATER FAIL SAFE	<ul style="list-style-type: none"><li>• Check the machine for internal leaks</li><li>• Fault code will be rectified by interrupting power</li></ul>
#40	INTERNAL TIMER	<ul style="list-style-type: none"><li>• Check fault log and report error</li><li>• Cycle power to restart machine</li><li>• No further action required unless fault re-occurs multiple times</li></ul>